PAT-NO:

JP401038903A

DOCUMENT-IDENTIFIER: JP 01038903 A

TITLE:

DECORATIVE ILLUMINATION UNIT

**PUBN-DATE:** 

February 9, 1989

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APPL-DATE:

August 4, 1987

INT-CL (IPC): F21S013/12, F21V008/00

## ABSTRACT:

PURPOSE: To provide a decorative illumination unit having a simple structure, capable of being easily manufactured at a low cost and of providing a novel and beautiful decorative illumination effect by guiding the light of the flame lighted on a wick to a fuel storage section with optical fiber bundles.

CONSTITUTION: A lamp body 1 is constituted of a translucent fuel storage section 2 and a base section 3, and an opening section for injecting a liquid fuel 4 is provided at the upper section of the fuel storage section 2. The opening section is closed by an upper cover 6 having through-holes 5a-5c. A glass fiber bundle 7 is inserted into the through-hole 5a of the upper cover 6, and optical fiber bundles 8a, 8b aligned with end faces are inserted into the

through-holes 5b, 5c respectively. The lower end of the glass fiber bundle 7 is untwisted so that glass fiber threads 7a are spread on the bottom section of the fuel storage section 2. The <u>optical fiber</u> bundles 8a, 8b are bundled with multiple <u>optical fiber</u> threads 8c respectively, and machined <u>ornaments</u> 9 are suspended at their lower ends. This decorative illumination unit has a simple structure, it can easily be manufactured at a low cost, and it can obtain a novel and beautiful decorative illumination effect.

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